# **PRESSURE GAUGES**

# **PG-35**

(6)

(7)

Panel sheet

Sensor holder

"O" ring



#### **FEATURES**

 Both absolute pressure type and compound pressure type are available

Compound pressure type measures negative and positive gauge pressure.

Compact and lightweight general-purpose pressure gauges

Innovative general-purpose gauges of compact design (30mm sq.) and drip-proof structure (IP65).

Clear indication by LED

Easy-to-see LED assures clear readings on the panel and even in a dark place.

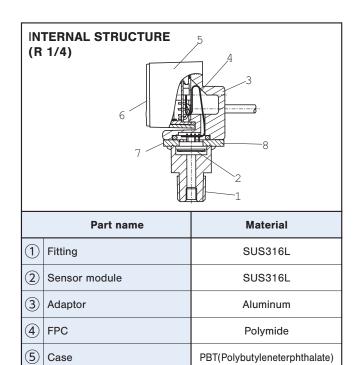
 Various modes and units can be selected according to applications

Eight different pressure units Three analog output modes Eight switch output modes

Meet EMC standards

EN 55011 (EMI) EN 61326-1 (EMS)

- Low consumption by nondisplay mode
- Set data protection by panel lock function



Polyester

NBR

SUS316L

#### MODEL NUMBER DESIGNATION

High corrosion resistance type PG-35-102 R-N R2 B

Series name

Pressure range

102R: - 100 ~ 100 kPa (Compound pressure [Negative pressure ~ Positive pressure])
102A: 0 ~ 100 kPa (Absolute pressure [Absolute vacuum ~ Barometic pressure])
103R: - 100 ~ 1000 kPa (Compound pressure [Negative pressure ~ Positive pressure])
103R: - 100 ~ 1000 kPa (Compound pressure [Negative pressure ~ Positive pressure])

Pressure reference

R: Compound pressure (Negative pressure ~ Positive pressure)

R: Compound pressure (Negative pressure ~ Positive pressure)

A: Absolute pressure (Absolute vacuum ~ Barometic pressure)

Switch output interface

N: NPN open collector P: PNP open collector

#### LIST OF MODEL NUMBERS

Pressure medium	Fitting	Port	Switch output interface	Pressure reference	Gauge		Absolute
	Fitting			Rated pressure range	−100 ~ 100 kPa	−100 ~ 1000 kPa	0 ~ 100 kPa abs
		Stem mount		NDN	PG-35-102R-NR2	PG-35-103R-NR2	PG-35-102A-NR2
	D 1/4	Back mount	NPN		→ PG-35-102R-NR2B	→ PG-35-103R-NR2B	→ PG-35-102A-NR2B
	R 1/4	Stem mount	- PNP		PG-35-102R-PR2	PG-35-103R-PR2	PG-35-102A-PR2
Corrosive gases/		Back mount			→ PG-35-102R-PR2B	→ PG-35-103R-PR2B	→ PG-35-102A-PR2B
	0.070	Stem mount		NPN	PG-35-102R-NGF	PG-35-103R-NGF	PG-35-102A-NGF
	G 3/8			PNP	PG-35-102R-PGF	PG-35-103R-PGF	PG-35-102A-PGF
SUS 316L	9/16-	Stem mount		NPN	PG-35-102R-NVC	PG-35-103R-NVC	PG-35-102A-NVC
		Back mount	INFIN		→ PG-35-102R-NVCB	→ PG-35-103R-NVCB	→ PG-35-102A-NVCB
		Stem mount		PNP	PG-35-102R-PVC	PG-35-103R-PVC	PG-35-102A-PVC
	18UNF	Back mount		PINE	→ PG-35-102R-PVCB	→ PG-35-103R-PVCB	→ PG-35-102A-PVCB
	G 1/4	0.4/4		NPN	PG-35-102R-NG2	PG-35-103R-NG2	PG-35-102A-NG2
G 1/4 Stem mount		Stelli illoulit		PNP	PG-35-102R-PG2	PG-35-103R-PG2	PG-35-102A-PG2

<sup>\*</sup> Verify the above model numbers when placing orders.

#### ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Permissible change
Vibration	10 $\sim$ 500 Hz, 98.1 m/s $^{2}$ or 1.5 mm P-P, 3 directions for 2 hours each	
Shock	490 m/s², 3 directions for 3 times each	± 2 %F.S. maximum after test ※ 1
Pressure cycling	$0\sim$ Rated pressure、 $10^{6}$ cycles	Amount of analog output fluctuation is permitted by adding conversion error of 20 mV.
Moisture resistance	40 °C, 90 $\sim$ 95 %RH, 240 hrs.	] -
EMC	EMI : EN55011: 2007, A2 : 2007 Group 1, class B EMS : EN61326-1 : 2006 Table 2	Pressure indication, switch operating pressure and analog output: ± 5 %F.S. maximum during test % 1

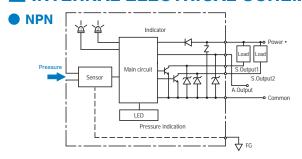
The products marked  $\ensuremath{\ensurem$ 

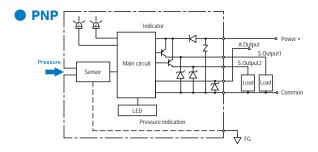
## **STANDARD SPECIFICATIONS**

● Unless otherwise specified, the specs are defined at an ambient temperature of 25±5 °C and excitation voltage of 12 V DC.

. \		PG-35				
	Item Model number	102R	103R	102A		
	Pressure reference	Gauge Absolute				
	Pressure medium	Corrosive gases/liquids compatible with SUS 316L				
	Rated pressure range kPa	- 100 ~ 100	- 100 ~ 1000	0 ~ 100 (abs)		
	Maximum pressure kPa	200	2000	200 (abs)		
	Break-down pressure kPa	300	3000	300 (abs)		
ဖွ	Operating temp. range °C		- 10 ~ 50			
ion	Compensated temp. range °C	0 ~ 50				
specifications	Operating humidity %RH	35 ~ 85				
Cifi	Protection grade		In accordance with IEC IP65			
spe	Pressure Port		R 1/4, G 3/8, G 1/4, 9/16-18UNF			
General (	Type of mounting		Stem mount, Back mount			
je n	Material of pressure port attachment		SUS 316L			
0	Net weight g	Д	pprox. 150 (Including 2 m cable	)		
	Thermal error		± 3 %F.S. (0 ~ 50 °C)			
	Insulation resistance	100 MΩ minimum (DC500 V)				
	Dielectric strength	AC500 V 1 minute (Leakage current 1 mA maximum)				
	Input voltage	10.8 ~ 30 V DC (Including ripple percentage)				
	Consumption current	50 mA maximum				
	Display element	Full 3-digit LED				
ay	Rated display range kPa	- 99.9 <b>~</b> 99.9	- 100 ~ 999	0.0 ~ 99.9		
Display	Multiplier settings		Max. 11 settings			
۵	Negative pressure display	Red LED is ON.				
	Display accuracy ± 1 %F.S.					
	Output status		NPN/PNP			
		2-point output (Transistor, Open collector output)				
put	Output mode	Separate mode / window comparator mode				
out	Switching capacity	30 V DC 100 mA Short-circuit protection				
Switch output	Residual voltage	1.2 V maximum (NPN), 2.2 V maximum (PNP) (At load current of 100 mA)				
wit	State indication	Output 1 (Green LED),Output 2 (Red LED) Lighted when output is ON.				
Ó	Switch hysteresis		0 ~ 300 counts Adjustable			
	Repeatability	± 0.2 %F.S. ± 1 count (± 0.3 %F.S. maximum)				
	Response	App	rox. 5, 25, 250, 2500 ms Adjust	able		
out	Output mode	3 modes				
output	Output voltage V zero : Pin=0, V span : Pin=0 ~ Pin (H)	1 ~ 5 V (G/V mode ZERO: 1 ± 0.2 V, SPAN: 4 ± 0.2 V) 103 R (R mode) ZERO: 1.36 ± 0.2 V SPAN: 3.64 ± 0.2 V				
log	Impedance	10 kΩ				
Analog	Resolution	1/204(Approx. 20mV / Approx. 0.5%F.S.)				
4	Response	Арр	rox. 5, 25, 250, 2500 ms Adjust	able		
	Accessories "O" rings are supplied (G 3/8 : P18, G 1/4 : P15)					

#### ■ INTERNAL ELECTRICAL SCHEMATICS





#### SELECTION OF DISPLAY MULTIPLIER

The last digit/letter represents the selection code: Blinking red LED indicates negative pressure.

Die	Display multiplier		(− Pr ∼+ Pr) Pressure range					
Display multiplier		illultipliel	102R	103R	102A			
	1	× 1	- 99.9 ~ 99.9	- 100 ~ 999	0.0 ~ 99.9 (abs)			
	2	× 0.0102		- 1.02 ~ 9.99				
	3	× 10.2	<b>-</b> 999 ~ 999		0 ~ 999 (abs)			
code	4	× 7.501	<b>-</b> 750 ~ 750		0 ~ 750 (abs)			
_	5	× 102						
<u>.</u>	6	× 0.01		- 1.00 ~ 9.99				
Selection	7	× 10	<b>-</b> 999 ~ 999		0 ~ 999 (abs)			
je l	8	× 0.145	- 14.5 ~ 14.5	- 14 ~ 145	0.0 ~ 14.5 (abs)			
"	9	× 0.000145						
	Α	× 0.001		- 0.10 ~ 1.00				
	b	× 0.2953	- 29.5 ~ 29.5	<b>-</b> 29 ~ 295	0.0 ~ 29.5 (abs)			

Diagonal column: Display multiplier cannot be selected due to resolution and number of digits. (Selection code is not indicated either.) Selection code is set at "1" prior to shipment.

Separate mode

#### **ANALOG OUTPUT MODE**

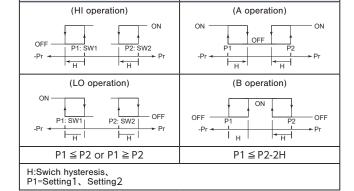
Display	Pressure range	-Pr <del>≪</del>	0	Pr
1	R mode	1 V ———		→ 5 V
2	G mode		1 V ———	→ 5 V
3	V mode	5 V <del>&lt;</del>	——— 1 V	

When shipped from our factory: 102R: V mode is set at "3" and 102A, 103R: G mode is set at "2". In case of 102R and 103R, R/G/V mode can be set at "1", "2" or "3" (However, the accuracy at V mode of 103R can't be guaranteed). 102A: Only G mode can be set.

Window comparator mode

#### SWITCH OUTPUT MODE

Output	SW1				SW2			
Mode	Separate		Window comparator		Separate		Window comparator	
Operation	HI	LO	А	В	HI	LO	А	В
S-1 S-2 S-3 S-4	00	00			0	0		
C-5 C-6 C-7 C-8			8	0			0	0
Pressure setting (Operating Point)	Setting 1			it):setting1 it):setting2	Setti	ing 2		it):setting1 it):setting2



- Note 1. In the Separate Mode, setting 1 corresponds to SW1, and Setting 2 corresponds to SW2.
- Note 2. In the Window Comparator Mode, the minimum value for SW1 and SW2 corresponds to Setting 1 and the maximum value corresponds to Setting 2.

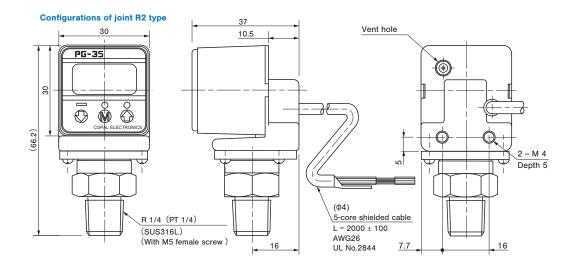
# **PG-35**

# **PRESSURE GAUGES**

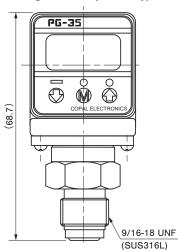
#### **OUTLINE DIMENSIONS**

Unless otherwise specified tolerance : ± 0.5 (Unit: mm)

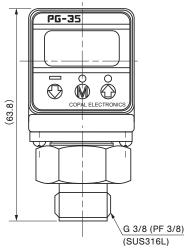
PG-35



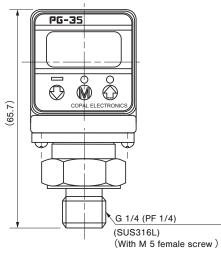
#### Configurations of joint VC type



#### Configurations of joint GF type



#### Configurations of joint G2 type



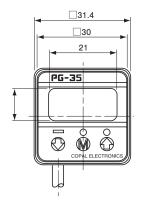
Extra care should be taken with the diaphragm part. Do not touch the diaphragm directly to avoid damaging the Extra care diaphragm.

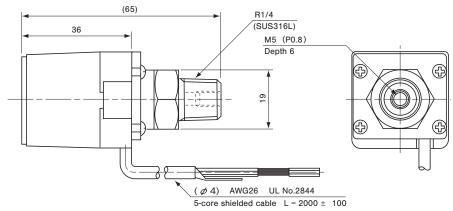
Wire color	Connection
Brown	Power ⊕
Gray	Analog output
Black	Switch output 1
White	Switch output 2
Blue	Common
Shield	Fitting

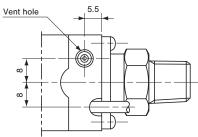
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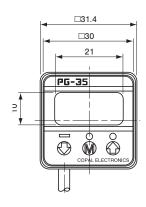
#### • PG-35-B (R2)

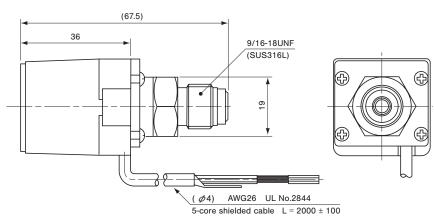


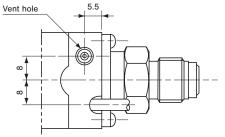




#### PG-35-B (VC)







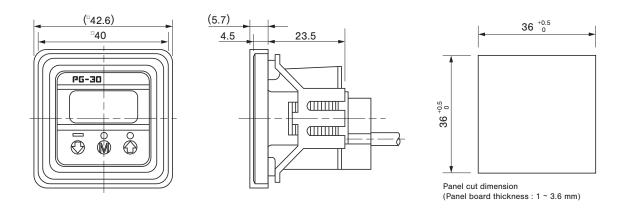
# ACCESSORIES (Sold separately)

Name	Series name	Contents	Applicable model
Panel holder set	ACPG-003	Panel holder cover Panel holder Panel stopper (2pcs.)	PG-30 · PG-35 · PG-75 PG-35H · PG-35L · PS30
Holder cover set (For protecting gauge operating panel)	ACPG-004	Panel holder cover Panel holder	PG-30 · PG-35 · PG-75 PG-35H · PG-35L · PS30
holder stopper set	ACPG-007	Panel holder Panel stopper (2pcs.)	PG-30 · PG-35 · PG-75 PG-35H · PG-35L · PS30

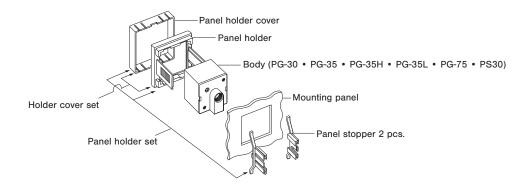
#### ■ HOW TO MOUNT OPTIONAL ACCESSORIES (Sold separately)

(Unit: mm)

● PG-30 • PG-35 • PG-35H • PG-35L • PG-75 • PS30 Panel cut holder set & holder cover set



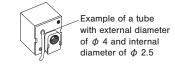
#### Panel holder cover set



#### Installation

#### ■ Tube at atmospheric pressure intake

If there is any possibility that the sensor may become wet with oil or water, which may enter the case through the air intake, connect a silicon tube, or similar, to the intake and position the end of the tube in a suitably safe place. Be sure not to bend the tube or block the end of the tube.



#### Piping

Use a wrench (13mm) on the aluminum die-casting. Do not hold the plastic case when tightening. Apply sealing tape at the male screw area to protect against air leaks. If mounting with an angled bracket, the maximum torque of the M3 screws should be less than  $0.3N \cdot m$ . When using the accessories sealing or fitting screw, bind up the seal tape around the sealing screw one and a half or two turns, and screw it in the pressure port by hand without damaging the screw thread. After then, tighten the screw sufficiently with wrench.(Recommended torque:Plastic screw 3.0N-m, Metal screw 10.0N-m)

#### Customization

We also offer customized solutions. Please contact your local sales office for details.

Model number	Shape and other customization		
PG-35-102R-NR2-011	Bracket (mounting plate) supplied		
PG-35-102R-NR2-105	Default mode (X 1 <multiplier factor="">, V mode <analog output="">, separate mode <switch output="">), Pressure setting (P1:30kPa / P2 :50kPa, 10ms<hysteresis>, 0 (digital filter))</hysteresis></switch></analog></multiplier>		
PG-35-102R-NR2B-128	Panel holder set (ACPG-003) separately packed and suuplied		
PG-35-102R-PR2-021	Tube for vent hole supplied. Measures against coolant intrusion (application of epoxy around a cable bush, and protection cover for panel sheet)		
PG-35-103R-NS2	Fitting: 1/4 Swagelok tubing		